

100%

\$48,000,000

59%

INCREASE IN USED PARTS RETURNED

ANNUALIZED SAVINGS

INCREASE IN WARRANTEE
CREDIT CAPTURE

HOW WE MADE IT HAPPEN

Installed parts return process resulting in 100% increase in used parts returned, decreasing average parts cost per work order:

- Increased warranty claims on parts to ensure warranty opportunities are fully leveraged
- Enhanced material replenishment process to reflect impact of returns on order quantities
- Improved inventory minimum and maximum adjustments based on actual usage
- Promoted circulation of unused parts across teams and technicians

Improved bill of materials review process to improve work order accuracy. Volume of work orders reviewed increased by 215%:

- Reduced volume of unnecessary parts ordered for frequent jobs
- Installed Planning Feedback Form to promote continuous improvement

Implemented daily activity sheet to encourage leader short-interval management and support continuous improvement:

- Evaluated productivity of technicians by conducting short-interval management
- Quantified lost-time impact of barriers and allowed root cause analysis for delays in scheduling work
- Reduced headcount by 5% overall through improved scheduling accuracy and increased management control
- Installed weekly barrier removal meeting to support higher time on tools

Improved reporting and management systems:

- Installed area and team dashboards to increase performance visibility and tracking and to analyze variations in productivity
- Optimized staging and inventory management practices in material staging areas

"Your team quickly understood the nature of our unique maintenance environment and I was impressed by the way your team worked side-by-side with our front-line staff to transfer knowledge and develop lasting relationships."

— Vice President, Maintenance

